



MAY 14 2013

Gerardo C. Rios, Chief
Permits Office (AIR-3)
U.S. EPA - Region IX
75 Hawthorne St
San Francisco, CA 94105

**Re: Notice of Final Action - Minor Title V Permit Modification
District Facility # N-1665
Project # N-1122879**

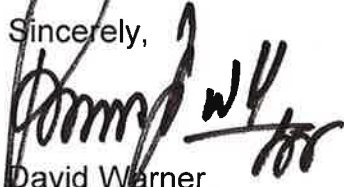
Dear Mr. Rios:

The Air Pollution Control Officer has modified the Title V permit for Bronco Wine Company by incorporating Authorities to Construct N-1665-508-0 to '-513-0. The project is to install six new wine storage tanks.

Enclosed is the modified Title V permit. The application and proposal were sent to US EPA Region IX on January 10, 2013. No comments were received following the District's preliminary decision on this project.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Ruphi Gill, Permit Services Manager, at (209) 557-6400.

Sincerely,



David Warner
Director of Permit Services

DW: JK

Enclosures

Seyed Sadredin
Executive Director/Air Pollution Control Officer

Northern Region
4800 Enterprise Way
Modesto, CA 95356-8718
Tel: (209) 557-6400 FAX: (209) 557-6475

Central Region (Main Office)
1990 E. Gettysburg Avenue
Fresno, CA 93726-0244
Tel: (559) 230-6000 FAX: (559) 230-6061

Southern Region
34946 Flyover Court
Bakersfield, CA 93308-9725
Tel: 661-392-5500 FAX: 661-392-5585

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-1665-508-1

EXPIRATION DATE: 04/30/2013

EQUIPMENT DESCRIPTION:

23,609 GALLON STAINLESS STEEL WINE STORAGE TANK (TANK B231) WITH PRESSURE/VACUUM VALVE
LOCATED INSIDE A CLIMATE CONTROLLED BUILDING

PERMIT UNIT REQUIREMENTS

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75°F. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75°F or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75°F or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The ethanol content of wine stored in this tank shall not exceed 14.0 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine throughput in this tank shall not exceed 23,609 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine throughput in this tank, calculated on a 12 month rolling basis, shall not exceed 232,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The operator shall record, on a daily basis, total gallons of wine contained in the tank. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of the calculated 12 month rolling wine throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-1665-509-1

EXPIRATION DATE: 04/30/2013

EQUIPMENT DESCRIPTION:

23,609 GALLON STAINLESS STEEL WINE STORAGE TANK (TANK B232) WITH PRESSURE/VACUUM VALVE
LOCATED INSIDE A CLIMATE CONTROLLED BUILDING

PERMIT UNIT REQUIREMENTS

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75°F. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75°F or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75°F or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The ethanol content of wine stored in this tank shall not exceed 14.0 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine throughput in this tank shall not exceed 23,609 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine throughput in this tank, calculated on a 12 month rolling basis, shall not exceed 232,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The operator shall record, on a daily basis, total gallons of wine contained in the tank. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of the calculated 12 month rolling wine throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

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San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-1665-510-1

EXPIRATION DATE: 04/30/2013

EQUIPMENT DESCRIPTION:

14,376 GALLON STAINLESS STEEL WINE STORAGE TANK (TANK B141) WITH PRESSURE/VACUUM VALVE
LOCATED INSIDE A CLIMATE CONTROLLED BUILDING

PERMIT UNIT REQUIREMENTS

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75°F. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75°F or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75°F or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The ethanol content of wine stored in this tank shall not exceed 14.0 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine throughput in this tank shall not exceed 14,376 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine throughput in this tank, calculated on a 12 month rolling basis, shall not exceed 232,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The operator shall record, on a daily basis, total gallons of wine contained in the tank. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of the calculated 12 month rolling wine throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

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San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-1665-511-1

EXPIRATION DATE: 04/30/2013

EQUIPMENT DESCRIPTION:

14,376 GALLON STAINLESS STEEL WINE STORAGE TANK (TANK B142) WITH PRESSURE/VACUUM VALVE
LOCATED INSIDE A CLIMATE CONTROLLED BUILDING

PERMIT UNIT REQUIREMENTS

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75°F. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75°F or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75°F or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The ethanol content of wine stored in this tank shall not exceed 14.0 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine throughput in this tank shall not exceed 14,376 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine throughput in this tank, calculated on a 12 month rolling basis, shall not exceed 232,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The operator shall record, on a daily basis, total gallons of wine contained in the tank. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of the calculated 12 month rolling wine throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

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San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-1665-512-1

EXPIRATION DATE: 04/30/2013

EQUIPMENT DESCRIPTION:

7,290 GALLON STAINLESS STEEL WINE STORAGE TANK (TANK B71) WITH PRESSURE/VACUUM VALVE LOCATED INSIDE A CLIMATE CONTROLLED BUILDING

PERMIT UNIT REQUIREMENTS

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75°F. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75°F or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75°F or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The ethanol content of wine stored in this tank shall not exceed 14.0 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine throughput in this tank shall not exceed 7,290 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine throughput in this tank, calculated on a 12 month rolling basis, shall not exceed 232,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The operator shall record, on a daily basis, total gallons of wine contained in the tank. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of the calculated 12 month rolling wine throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

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San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-1665-513-1

EXPIRATION DATE: 04/30/2013

EQUIPMENT DESCRIPTION:

7,290 GALLON STAINLESS STEEL WINE STORAGE TANK (TANK B72) WITH PRESSURE/VACUUM VALVE LOCATED INSIDE A CLIMATE CONTROLLED BUILDING

PERMIT UNIT REQUIREMENTS

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75°F. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75°F or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75°F or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The ethanol content of wine stored in this tank shall not exceed 14.0 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine throughput in this tank shall not exceed 7,290 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine throughput in this tank, calculated on a 12 month rolling basis, shall not exceed 232,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The operator shall record, on a daily basis, total gallons of wine contained in the tank. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of the calculated 12 month rolling wine throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

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